



### **4398-BA-85 HIGH SOLIDS POLYESTER RESIN**

**4398-BA-85 HIGH SOLIDS POLYESTER RESIN** is a low molecular weight, oil free, polyester resin designed to be cross linked with amino type resins in high solids baking finishes

#### **SOLUTION PROPERTIES:**

Non-volatile by weight	85 ± 1.0%
Non-volatile by volume	81.9 ± 1.0%
Weight per gallon @ 25°C	9.16 ± 0.10 pounds
Viscosity @ 25°C	Z <sub>1</sub> – Z <sub>4</sub>
Appearance	Clear, colorless liquid, no haze
Color, Gardner	7 maximum
Solvent	n-Butyl Acetate
Flash Point (SETA)	104°F

#### **SOLID RESIN PROPERTIES:**

Primary hydroxyl number	160 mg KOH/gram
Average Molecular Weight	800
Acid Value	20 maximum
OH Equivalent Weight	351

10/06/06

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While the information contained herein is deemed accurate, it is intended as a guide only and property values and ranges listed above should be regarded as typical values and should not be construed either as a product specification or as a guaranteed analysis for any specific lot of the product. All guarantees/warranties and other terms existing are exclusively contained in the Company's invoices and are effective only upon purchase of products.

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