



**4911-BA-80 HIGH SOLIDS MEDIUM OIL ALKYD**

**4911-BA-80 HIGH SOLIDS HAPS FREE MEDIUM OIL ALKYD** cut to 80% non-volatile in butyl acetate. It features good thorough dry characteristics, good film hardness, low yellowing, and good adhesion to most surfaces. Suggested uses for this resin include industrial primers and finishes, maintenance finishes, and exterior architectural finishes.

**SOLUTION PROPERTIES:**

Non-volatile by weight	80 ± 2%
Non-volatile by volume	76 ± 2%
Weight per gallon @ 25°C	8.48 ± 0.1 pounds
Viscosity @ 25°C	Z <sub>1</sub> – Z <sub>3</sub>
Reduced Viscosity @ 25°C (70% in n-butyl Acetate)	Not Run
Flash Point (Seta)	81°F
Color (Gardner)	9 maximum
Solvent (Present)	n-Butyl Acetate
Cure Type	Air or Force Dry

**SOLID RESIN PROPERTIES:**

Phthalic Anhydride	Present
Oil Type	Mixed Drying
Oil Length	Medium
Acid Value	10 Maximum
Modifier(s)	None
OH Equivalent Weight	N.A.

**DRIER RECOMMENDATION (% METAL BASED ON RESIN SOLIDS):**

0.04	-	0.08%	Cobalt
0.1	-	0.4%	Zirconium

3/17/04

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While the information contained herein is deemed accurate, it is intended as a guide only and property values and ranges listed above should be regarded as typical values and should not be construed either as a product specification or as a guaranteed analysis for any specific lot of the product. All guarantees/warranties and other terms existing are exclusively contained in the Company's invoices and are effective only upon purchase of products.

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